

Date: Monday, 2/5/2007 4:03:14 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LANYARD ASSEMBLY		
Job Number	30663		Part Number	D26905		
Estimate Number	10942		Drawing Number	D2690 REV. B2		
P.O. Number	N/A		Project Number	N/A		
This Issue	2/5/2007	S.O. No.	N/A		Drawing Revision	B2
Prsht Rev.	NC		Material	N/A		
First Issue	2/5/2007	Type	SMALL /MED FAB		Due Date	2/19/2007
Previous Run	30611		Qty:	30	Um:	Each
Written By	<u>JK</u>					
Checked & Approved By	<u>JK</u> 07.02.06					
Comment	Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	CBL460	Loop Sleeve			
		 Comment: Qty.: 2.0000 Each(s)/Unit Total : 60.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>M100644</u>			
2.0	CBL1240	Cable			
		 Comment: Qty.: 0.6250 f(s)/Unit Total : 18.7500 f(s) Cable Pick: Qty Part Number Description Batch 7.5" CBL-1240 Cable <u>M102439</u>			
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 MF 07-02-22			
4.0	QC5	INSPECT WORK TO CURRENT STEP			
		 Comment: INSPECT WORK TO CURRENT STEP SB 07/02/22			
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>5</u> (30)			

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/02/25
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 4:03:15 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LANYARD ASSEMBLY
Job Number: 30663		Part Number: D26905
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>30</i> <i>2/5/2007</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion	 <i>6.0.02.36</i>	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

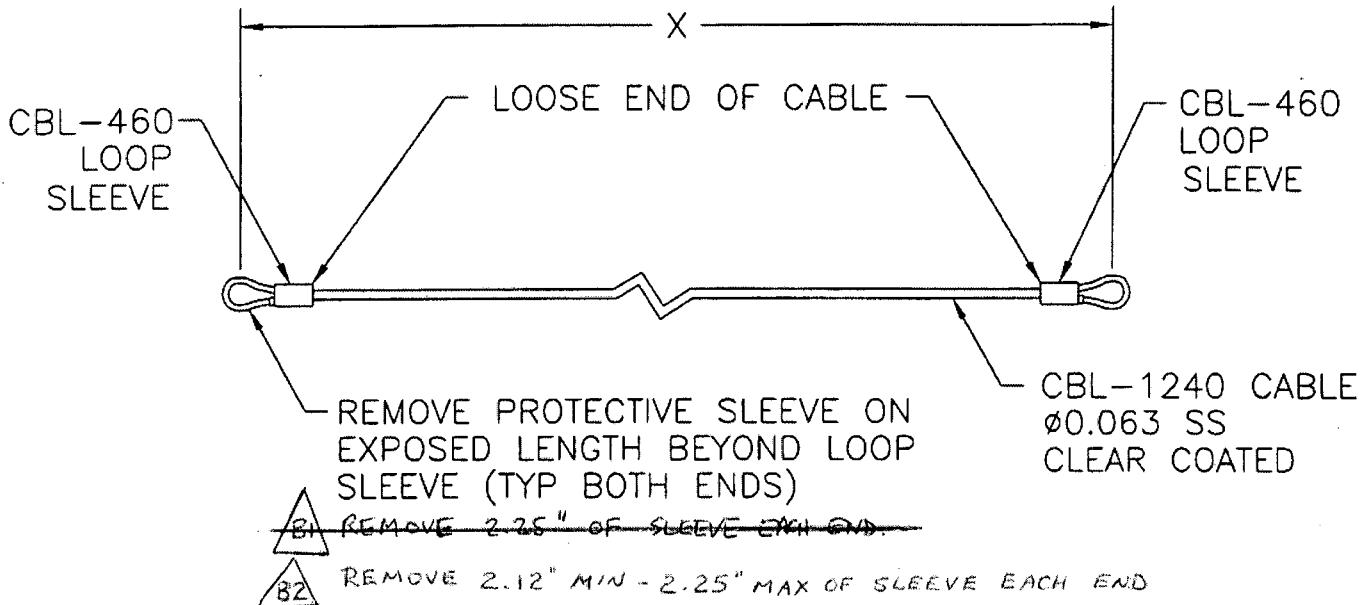
NOTE: Date & initial all entries



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE
B2	RF 04.06.24	ADDED TOLERANCE

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30663

DEO's